

ELQ Series Slide Cylinder



ELQ

Slide Cylinder



Specifications

Bore(mm)	6	8	12	16	20	25
Acting Type	Double Acting					
Working Medium	Clean Air(after 40 μm filtration)					
Working Pressure(MPa)	0.15-0.7					
Guaranteed Pressure(MPa)	1.05					
Working Temperature(°C)	-20~80(No freezing)					
Piston Speed(mm/s)	50~500					
Stroke tolerance	Stroke ≤ 100 ^{+1.0} ₀ , Stroke > 100 ^{+1.5} ₀					
Cushion	Rubber cushion on both ends, Shock absorber cushion					
Port Size	M5x0.8			G1/8		

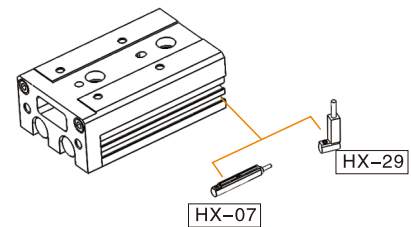
How to order?

Series No.	Bore X	Stroke	Magnet No.	Adjuster	Thread Type
ELQ	6 8 12 16 20 25	Details in stroke chart	S: With magnet	Blank: None adjuster A: Adjusters on both ends AS: Forward adjuster AF: Backward adjuster B: Shock absorber on both ends BS: Forward shock absorber BF: Backward shock absorber	Blank: G

Order Example:

ELQ Series Basic type cylinder, bore size 20, stroke 50, with Magnet, without adjuster, thread type G. The ERP code is: ELQ20X50-S

Optional Accessories



Note: Short stroke please use HX-29 series due to limited space.

Stroke

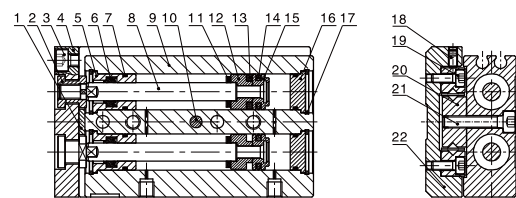
Bore(mm)	Standard Stroke(mm)								Max.Stroke(mm)	
Double Acting	6	10	20	30	40	50			50	
	8	10	20	30	40	50			50	
	12	10	20	30	40	50	75		75	
	16	10	20	30	40	50	75	100	125	125
	20	10	20	30	40	50	75	100	125	125
25	10	20	30	40	50	75	100	125	125	

Weight(g)

Bore(mm)	Stroke(mm)							
	10	20	30	40	50	75	100	125
6	73	90	103	131	149	—	—	—
8	129	151	175	211	261	—	—	—
12	303	307	354	412	461	614	—	—
16	505	514	558	622	713	889	1104	1266
20	912	923	934	1042	1155	1475	1906	2098
25	1402	1420	1438	1562	1782	2123	2571	3053

Note: The weight in the above table is the standard product weight without adjuster.

Internal Structure

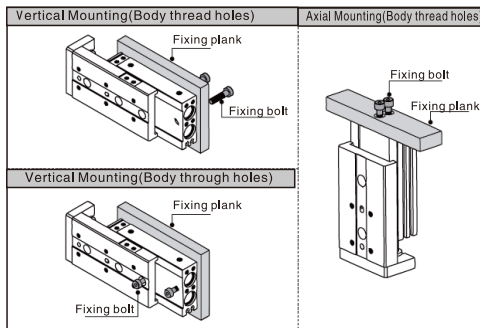


No.	Part Name	Material
1	Cushion Pad	TPU
2	Fixing Screw	Stainless Steel
3	Hexagon Socket Cap Head Screw	Carbon Steel
4	Fixing Plate	Aluminum Alloy
5	Front Cover	Aluminum Alloy
6	Front Scraper Seal	NBR
7	O-ring	NBR
8	Piston Rod	Stainless Steel
9	Barrel	Aluminum Alloy
10	Positioning pin	Stainless Steel
11	Anti-Crash Gasket	TPU
12	Magnet Seat	Aluminum Alloy
13	Integrated Magnet	RbFeB
14	Piston Seal	NBR
15	Piston	Aluminum Alloy
16	Rear Cover	Aluminum Alloy
17	C-Type Retainer Ring	Spring Steel
18	Hexagon Socket Set Screw	Carbon Steel
19	Hexagon Socket Cap Head Screw	Carbon Steel
20	Linear Roller Sliding Guide Rail	Assembly
21	Hexagon Socket Cap Head Screw	Carbon Steel
22	Slide Table	Aluminum Alloy

Installation and Operation

1. How to mount cylinder:

1.1 Cylinder can be mounted from 3 directions.



1.2 When mounting an compact slide cylinder, screws of appropriate length should be used and tightened properly within the maximum tightening torque. If screws are tightened beyond designed limits, malfunction may occur. If they are tightened insufficiently, it may result in sliding or falling off from its position.

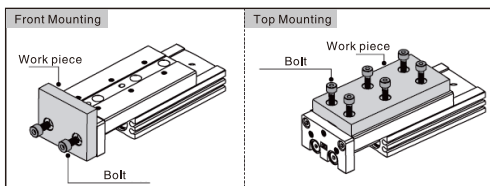
Vertical Mounting(Body thread holes)	Model	Bolt used	Max.tightening torque (Nm)	Max.screw-in depth l(mm)
	ELQ6	M4X0.7	2,1	8
	ELQ8	M4X0.7	2,1	8
	ELQ12	M5X0.8	4,4	10
	ELQ16	M6X1.0	7,4	12
	ELQ20	M6X1.0	7,4	12
	ELQ25	M8X1.25	18	16

Vertical Mounting(Body through holes)	Model	Bolt used	Max.tightening torque (Nm)	Max.screw-in depth l(mm)
	ELQ6	M3X0.5	1,2	10,8
	ELQ8	M3X0.5	1,2	12
	ELQ12	M4X0.7	2,8	13,5
	ELQ16	M5X0.8	5,7	16,5
	ELQ20	M5X0.8	5,7	22
	ELQ25	M6X1.0	10	28

Axial Mounting(Body through holes)	Model	Bolt used	Max.tightening torque (Nm)	Max.screw-in depth l(mm)
	ELQ6	M2.5X0.45	0,5	3,5
	ELQ8	M3X0.5	0,9	4,0
	ELQ12	M4X0.7	2,1	6,0
	ELQ16	M5X0.8	4,4	7,0
	ELQ20	M5X0.8	4,4	8,0
	ELQ25	M6X1.0	7,4	10,0

2. Work Piece Mounting:

2.1 Work pieces can be mounted on 2 surfaces of the compact slide.



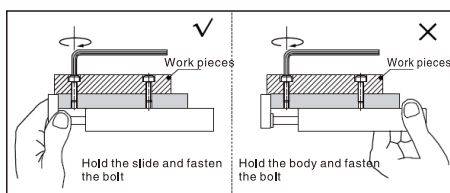
2.2 When mounting a work piece, tighten the bolts properly at a torque value within the limiting range. Use blots at least 0.5mm shorter than maximum thread depth to prevent bolts from contacting the guide block. If the bolts are too long, they hit the guide block and cause damage.

Front Mounting	Model	Bolt used	Max.tightening torque (Nm)	Max.screw-in depth l(mm)
	ELQ6	M3X0.5	0,9	5
	ELQ8	M4X0.7	2,1	6
	ELQ12	M5X0.8	4,4	8
	ELQ16	M6X1.0	7,4	10
	ELQ20	M6X1.0	7,4	13
	ELQ25	M8X1.25	18	15

Top Mounting	Model	Bolt used	Max.tightening torque (Nm)	Max.screw-in depth l(mm)
	ELQ6	M3X0.5	0,9	4
	ELQ8	M3X0.5	0,9	4,5
	ELQ12	M4X0.7	2,1	5,5
	ELQ16	M5X0.8	4,4	7,5
	ELQ20	M5X0.8	4,4	9,5
	ELQ25	M6X1.0	7,4	13

2.3 Since the table is supported by the linear guide, take care not to apply strong impact or large moment to the guide section.

2.4 Hold the slide when fastening work pieces to it with bolts, if the body is held while tightening bolts, excessive moment may damage guide section.

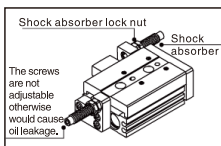


3. About shock absorber:

3.1 Shock absorbers are expendable parts. Promptly replace them when energy absorbing capacity decreases.

3.2 Never turn or adjust the screws on bottom of the shock absorber body. The screws are not for adjusting. Otherwise would cause oil leakage.

3.3 Follow the table for tightening torque of shock absorber to lock nuts.

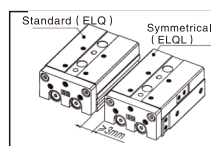


Model	Shock absorber	Tightening torque (Nm)
ELQ8	AC0806-WY	1.67
ELQ12	AC0806-WY	1.67
ELQ16	AC1007-WY	3.14
ELQ20	AC1412-WY	10.8
ELQ25	AC1412-WY	10.8

4. How to mount sensor switch:

4.1 ELQ Series are all with magnet.

4.2 Maintain a minimum spacing of at least 3mm if two compact cylinders are used side by side in order to avoid malfunction.



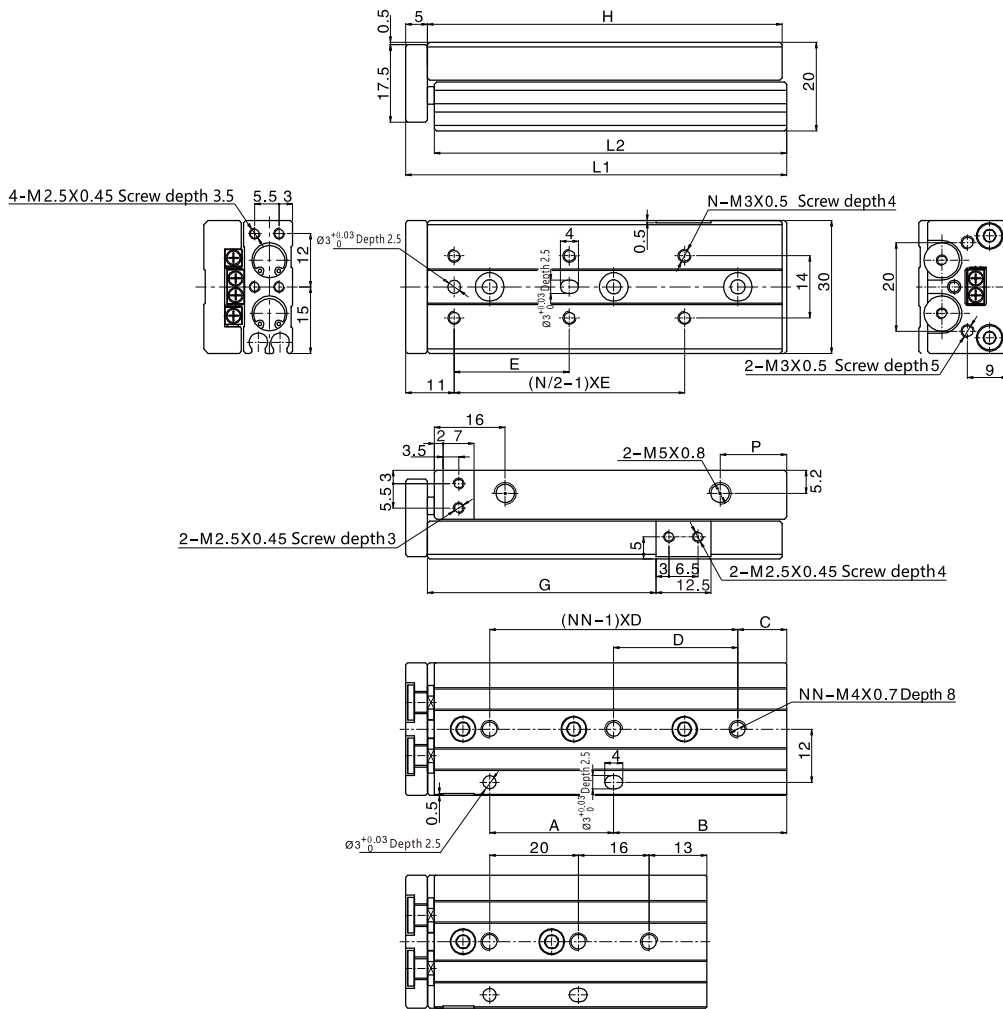
5. Make sure to connect the compact cylinder to speed controller at the meter-out side, and the speed of compact cylinder must be below 500mm/s.

ELQ Series Slide Cylinder



☉ Main Dimensions

ELQ 6

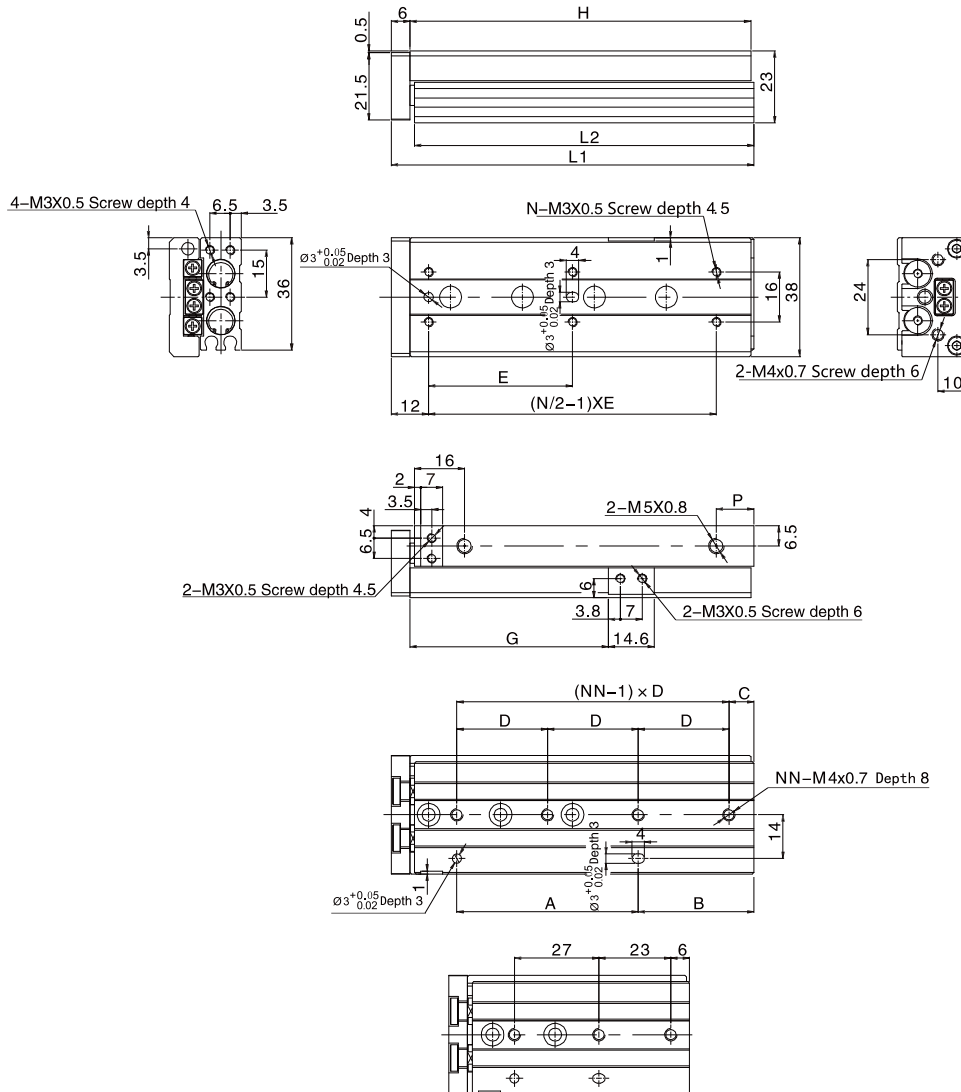


ELQ 6x30

Stroke/Sign	A	B	C	D	E	G	H	P	L1	L2	N	NN
10	16	13	6	23	22	21.5	42	9.5	48	41.5	4	2
20	26	13	13	26	25	31.5	52	9	58	51.5	4	2
30	20	29	See drawing	See drawing	21	41.5	62	9	68	61.5	6	3
40	28	39	11	28	26	51.5	80	15	86	79.5	6	3
50	28	49	21	28	27	61.5	90	15	96	89.5	6	3

Main Dimensions

ELQ 8



ELQ 8x30

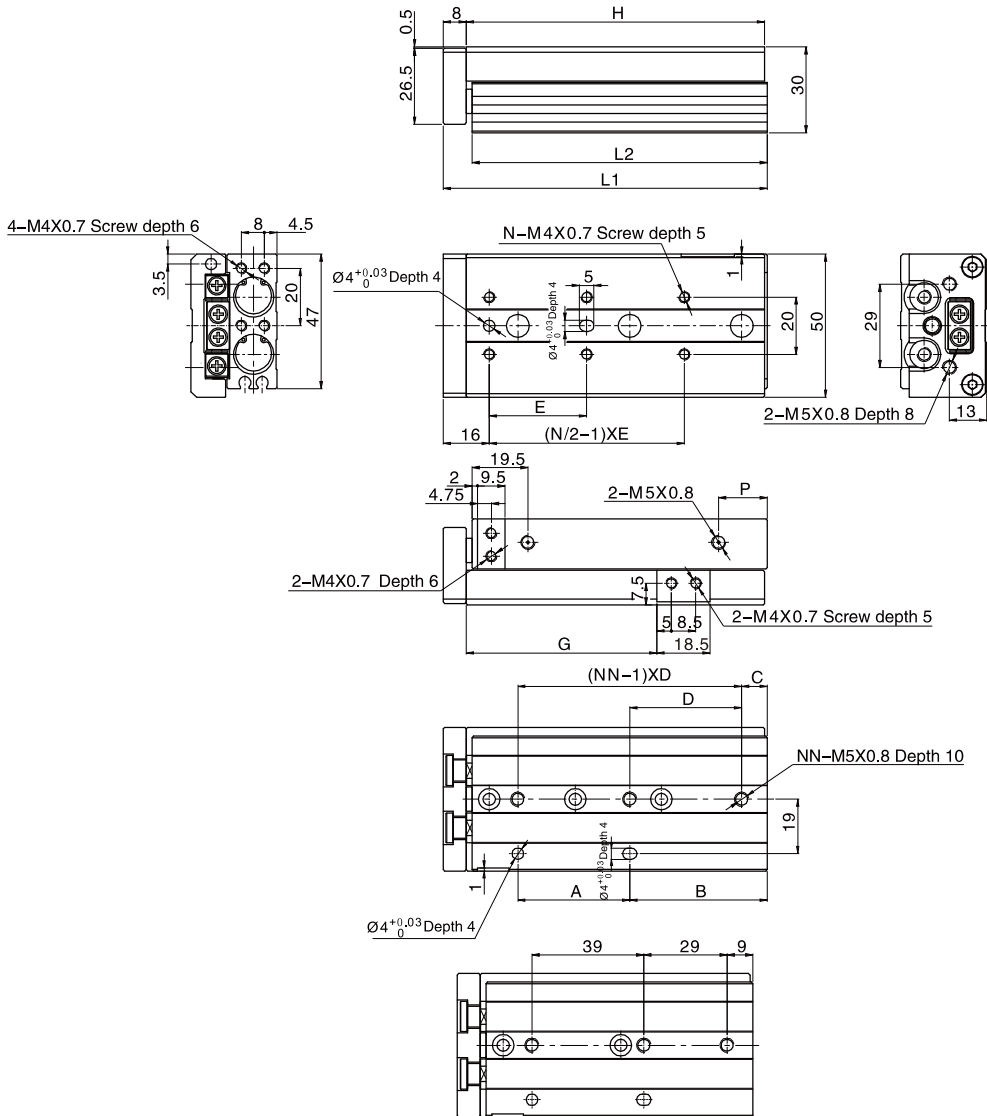
Stroke/Sign	A	B	C	D	E	G	H	P	L1	L2	N	NN
10	19	13	7	25	25	23.5	46	10.5	53	45.5	4	2
20	28	14	14	28	25	33.5	56	10	63	55.5	4	2
30	27	29	See drawing	See drawing	26	43.5	70	10	77	69.5	6	3
40	31	39	8	31	32	53.5	84	12	91	83.5	6	3
50	58	37	8	29	46	63.5	109	12	116	108.5	6	4
75	60	63	33	30	50	88.5	137	10	144	136.5	6	4

ELQ Series Slide Cylinder



☉ Main Dimensions

ELQ 12

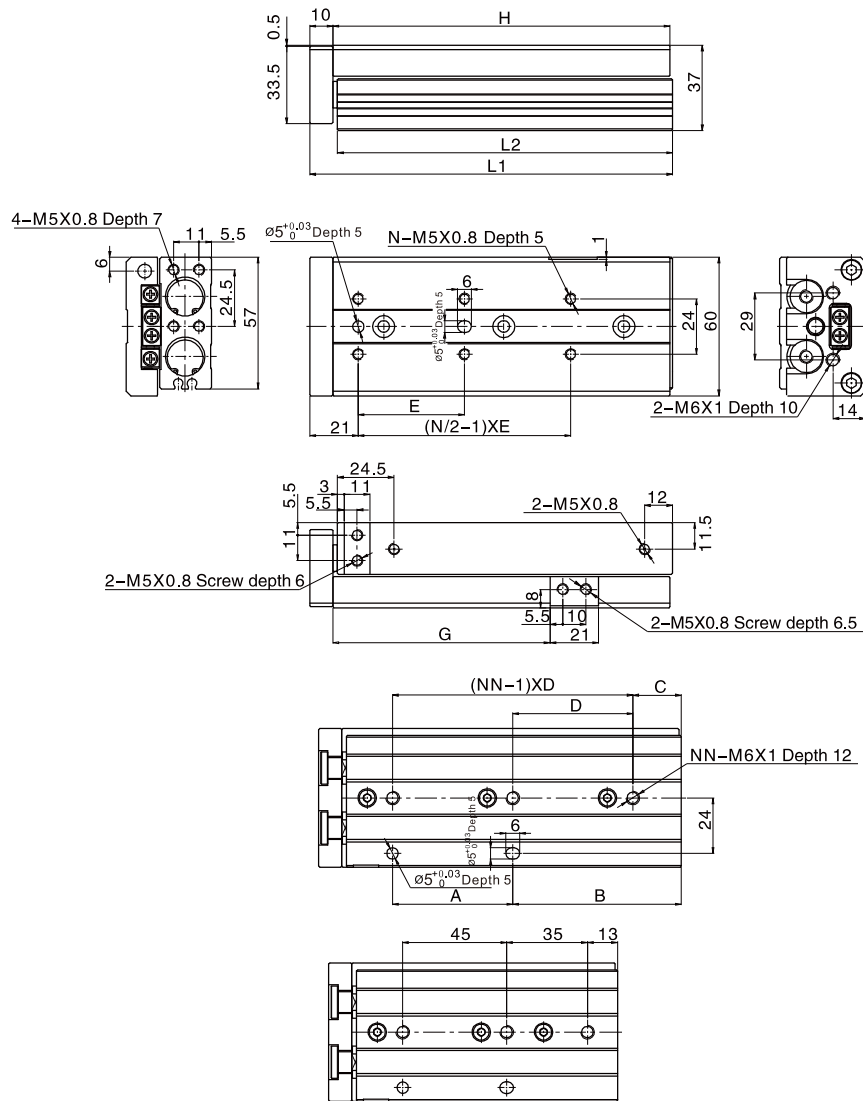


ELQ12x40

Stroke/Sign	A	B	C	D	E	G	H	L1	L2	N	NN
10	32	18	18	32	28	26.5	67	76	66	4	2
20	32	18	18	32	28	36.5	67	76	66	4	2
30	40	20	20	40	38	46.5	77	86	76	4	2
40	39	38	See drawing	See drawing	34	56.5	94	103	93	6	3
50	39	48	9	39	34	66.5	104	113	103	6	3
75	72	59	23	36	36	91.5	148	157	147	8	4
100	72	84	12	36	36	116.5	173	182	172	10	5

Main Dimensions

ELQ 16



ELQ16x50

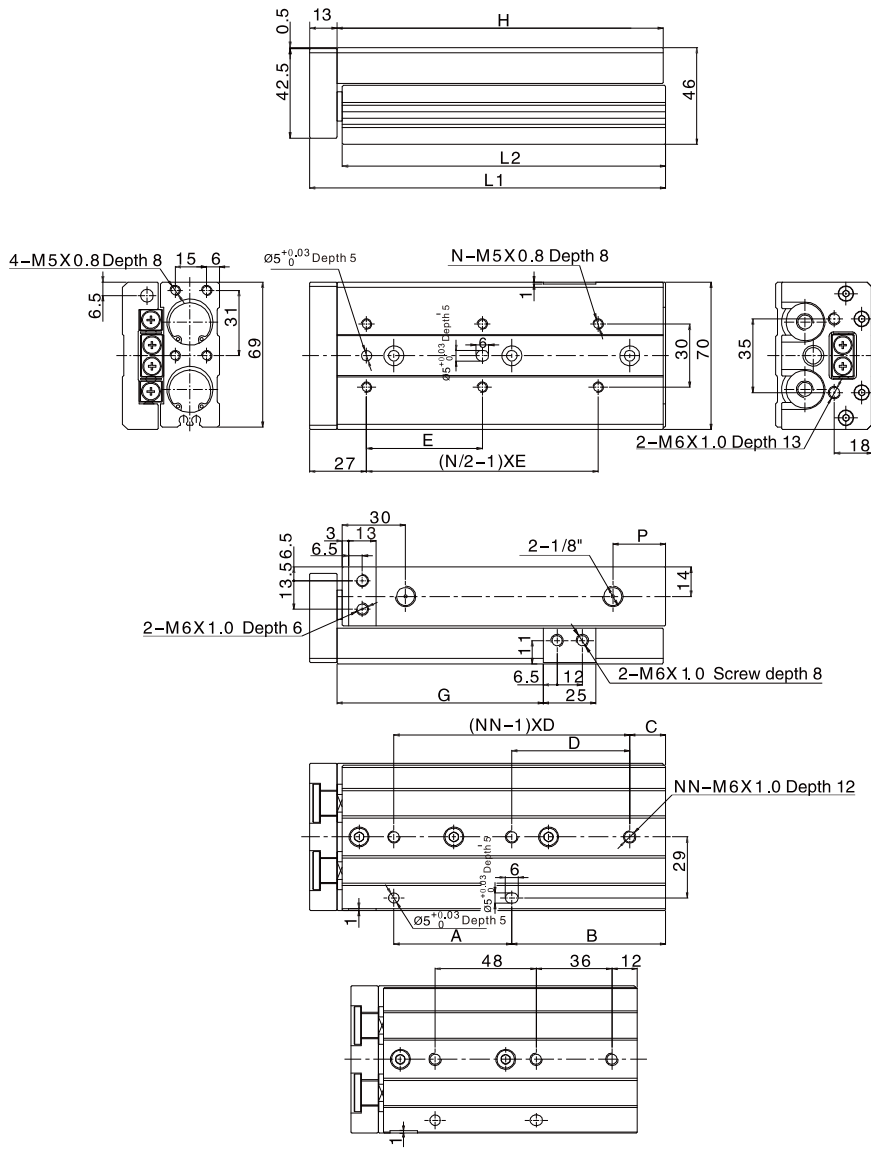
Stroke/Sign	A	B	C	D	E	G	H	L1	L2	N	NN
10	39	18	18	39	38	29	78	89	77	4	2
20	39	18	18	39	38	39	78	89	77	4	2
30	48	19	19	48	48	49	88	99	87	4	2
40	58	19	19	58	58	59	98	109	97	4	2
50	45	48	See drawing	See drawing	40	69	114	125	113	6	3
75	52	73	21	52	46	94	146	157	145	6	3
100	88	80	36	44	44	119	189	200	188	8	4
125	88	105	17	44	44	144	214	225	213	10	5

ELQ Series Slide Cylinder



Main Dimensions

ELQ 20

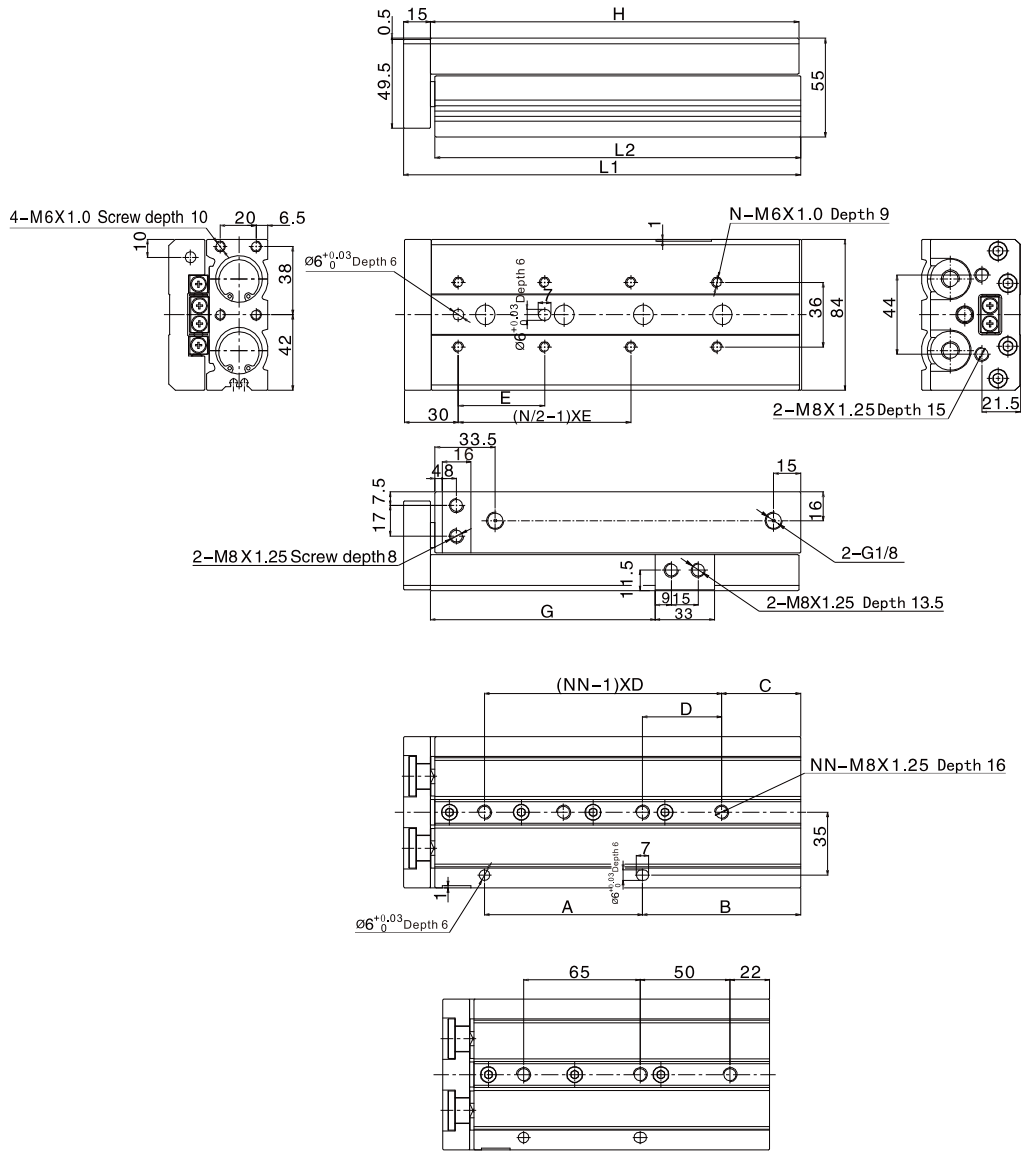


ELQ20x50

Stroke/Sign	A	B	C	D	E	P	G	H	L1	L2	N	NN
10	50	18	22	46	45	16	31	94	108	92.5	4	2
20	50	18	22	46	40	16	41	94	108	92.5	4	2
30	50	18	22	46	48	16	51	94	108	92.5	4	2
40	56	22	22	56	58	16	61	104	118	102.5	4	2
50	48	48	See drawing	See drawing	42	18	71	122	136	120.5	6	3
75	56	73	17	56	55	25	96	155	169	153.5	6	3
100	112	74	18	56	50	25	121	212	226	210.5	8	4
125	118	96	37	59	55	25	146	240	254	238.5	8	4
150	124	118	56	62	62	25	171	268	282	266.5	8	4

Main Dimensions

ELQ 25



ELQ25x75

Stroke/Sign	A	B	C	D	E	G	H	L1	L2	N	NN
10	55	23	23	55	55	35	107	123	105.5	4	2
20	55	23	23	55	46	45	107	123	105.5	4	2
30	55	23	23	55	55	55	107	123	105.5	4	2
40	65	23	23	65	65	65	117	133	115.5	4	2
50	80	32	32	80	75	75	141	157	139.5	4	2
75	65	72	See drawing	See drawing	60	100	166	182	164.5	6	3
100	88	88	44	44	48	125	205	221	203.5	8	4
125	132	97	31	66	60	150	258	274	256.5	8	4
150	132	122	56	66	65	175	283	299	281.5	8	4

ELQ Series Slide Cylinder



How to Order (for accessories)

FJ	-	ELQ	20	AF
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Series No. Type Bore Accessory Type

- A: With stroke adjusting screws at both ends
- AS: With stroke adjusting screws at extension end
- AF: With stroke adjusting screws at retraction end
- B: With shock absorbers both end
- BS: With shock absorber at extension end
- BF: With shock absorber at retraction end

Optional Accessories

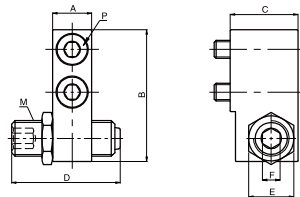
Accessory type/Bore		6	8	12	16	20	25
Both end	A (stroke adjusting screw)	FJ-ELS6A	FJ-ELQ 8A	FJ-ELQ 12A	FJ-ELQ 16A	FJ-ELQ 20A	FJ-ELS 25A
	B (shock absorber)		FJ-ELQ 8B	FJ-ELQ 12B	FJ-ELQ 16B	FJ-ELQ 20B	FJ-ELS 25B
Extension end	AS (stroke adjusting screw)	FJ-ELS 6AS	FJ-ELQ 8AS	FJ-ELQ 12AS	FJ-ELQ 16AS	FJ-ELQ 20AS	FJ-ELS 25AS
	BS (shock absorber)		FJ-ELQ 8BS	FJ-ELQ 12BS	FJ-ELQ 16BS	FJ-ELQ 20BS	FJ-ELS 25BS
Retraction end	AF (stroke adjusting screw)	FJ-ELS6AF	FJ-ELQ 8AF	FJ-ELQ 12AF	FJ-ELQ 16AF	FJ-ELQ 20AF	FJ-ELS 25AF
	BF (shock absorber)		FJ-ELQ 8BF	FJ-ELQ 12BF	FJ-ELQ 16BF	FJ-ELQ 20BF	FJ-ELS 25BF

Note: A=AS+AF; B=BS+BF

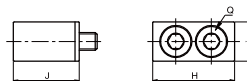
Dimension for Accessories

AS (With stroke adjusting screws at extension end)

Accessory on the body



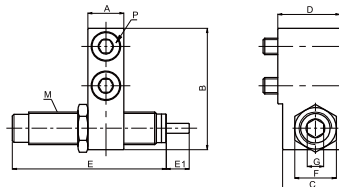
Accessory on the slide



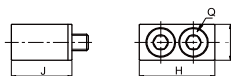
Bore/Sign	Adjustable stroke range	A	B	C	D	E	F	M	P	H	I	J	Q
6	10	7	19	10.5	22.5	8	3	M6X1.0	M2.5 Length 10	12.5	6.5	10.5	M2.5 Length 10
8	10	7	22	15.5	27.5	11	4	M8X1.0	M3 Length 16	16.6	7	15.5	M3 Length 16
12	10	9.5	29	16	27.5	11	4	M8X1.0	M4 Length 14	20.5	9	15	M4 Length 14
16	10	11	36	19	30.5	12.7	5	M10X1.0	M5 Length 18	23	11	18.5	M5 Length 18
20	10	13	45	26	34	19	6	M14X1.5	M6 Length 25	27	12	25.5	M6 Length 25
25	10	16	54	24	34	19	6	M14X1.5	M8 Length 20	33	17	23	M8 Length 20

BS (With shock absorber at extension end)

Accessory on the body



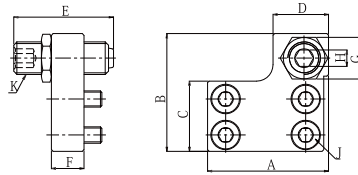
Accessory on the slide



Bore/Sign	A	B	C	D	E	E1	F	M	P	H	I	J	Q
8	7	22	14	15.5	38	6	11	M8X1.0	M3 Length 16	16.6	7	15.5	M3 Length 16
12	9.5	29	14.5	16	38	6	11	M8X1.0	M4 Length 14	20.5	9	15	M4 Length 14
16	11	36	17.5	19	43	7	12.7	M10X1.0	M5 Length 18	23	11	18.5	M5 Length 18
20	13	45	23.5	26	76	12	19	M14X1.5	M6 Length 25	27	12	25.5	M6 Length 25
25	16	54	22	24	76	12	19	M14X1.5	M8 Length 20	33	17	23	M8 Length 20

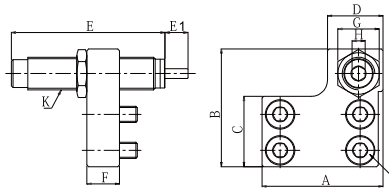
Main Dimensions

AF (With stroke adjusting screws at retraction end)



Bore/Sign	Adjustable stroke range	A	B	C	D	E	F	G	H	J	K
6	10	18	19	11.2	8	22.5	6	8	3	M2.5 Length 6	M6X1.0
8	10	24.5	22.2	13.2	13	27.5	8	11	4	M3 Length 8	M8X1.0
12	10	31.5	29	18	15	27.5	8	11	4	M4 Length 8	M8X1.0
16	10	37	36	21.5	17	30.5	10	12.7	5	M5 Length 10	M10X1.0
20	10	45	44	26	23	34	12	19	6	M5 Length 12	M14X1.5
25	10	51	53.5	34	25	34	15	19	6	M6 Length 16	M14X1.5

BF (With shock absorber at retraction end)



Bore/Sign	A	B	C	D	E	E1	F	G	J	K
8	24.5	22.2	13.2	13	38	6	8	11	M3 Length 8	M8X1.0
12	31.5	29	18	15	38	6	8	11	M4 Length 8	M8X1.0
16	37	36	21.5	17	43	7	10	12.7	M5 Length 10	M10X1.0
20	45	44	26	23	76	12	12	19	M5 Length 12	M14X1.5
25	51	53.5	34	25	76	12	15	19	M6 Length 16	M14X1.5